**Inspection Process Sheet**

**120-225, Antenna Pipe Rooster Head**

120-133 Side Plate

* Lot ID date Stamp \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

120-134 ø1.9” Antenna Pipe

* Material Certifications?.................................................................................. Y / N
* Drill hole inspection location

120-133/120-134 Weld Assembly

* .375 MIG fillet visual inspection OK?........................................................... Y / N
* .375 MIG Magnaflux inspection OK? ……………………………………... Y / N

120-135 Collar

* Location at 23.93”
* .18 MIG weld OK?......................................................................................... Y / N

111-110B/111-141 Pulley Assembly

* Bearing press fit OK? ……………………………………………………… Y / N
* Bearing turns freely in pulley?....................................................................... Y / N

111-111 Solid Spacer

* .87 Diameter OK / Wear……………………………………………………. Y / N

111-\_\_\_Pivot Bolt

* 1/2-13 x 2.25” Grade 8, wear? ………………………………………………Y / N
* ½” lock nut present/45 ft. lbs. minimum

2” Antenna Pipe Rooster Head ID Tag

* Serial number \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
* Manufacture Date \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
* Inspection Date \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
* Present and legible? ………………………………………………………… Y / N

Wire Rope Tie Back Lanyard Assembly

* ½” eyebolt with two nuts present? …………………………………………. Y / N
* Swage Fitting OK? …………………………………………………………. Y / N
* Two cable flips available? ………………………………………………….. Y / N

2” Antenna Pipe Rooster Head Assembly

* Galvanized finish OK? …………………………………………………….. Y / N
* Pulley spins freely in assembly? …………………………………………… Y / N
* Instructions attached? ………………………………………………………. Y / N
* Load charts included? ………………………………………………………. Y / N

Signed, \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Date, \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_